

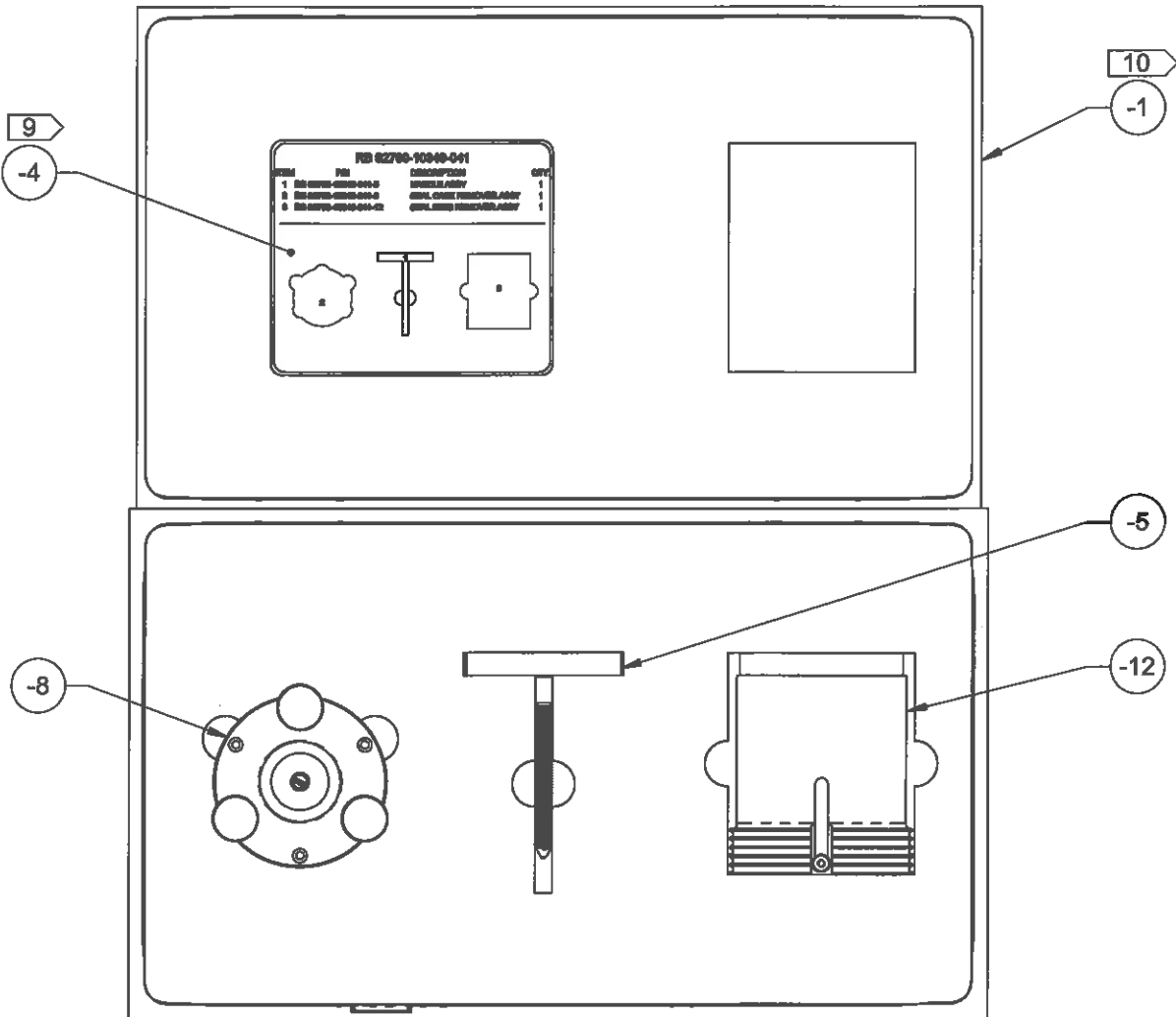
ITEM #	QTY	PART #	PART TITLE
-1	1	RB 92700-10349-041-1	PACKAGING ASSY
-4	1	RB 92700-10349-041-4	POSITION PLACARD
-5	1	RB 92700-10349-041-5	HANDLE ASSY
-8	1	RB 92700-10349-041-8	SEAL CASE REMOVER ASSY
-12	1	RB 92700-10349-041-12	SEAL RING REMOVER ASSY
17	1	RB41011	DART PLACARD
18	4	McMaster#97524A032 OR EQUIV.	ALUMINUM SEALING BLIND RIVETS 1/8" DIA. x 0.425" LG.

D

C

B

A



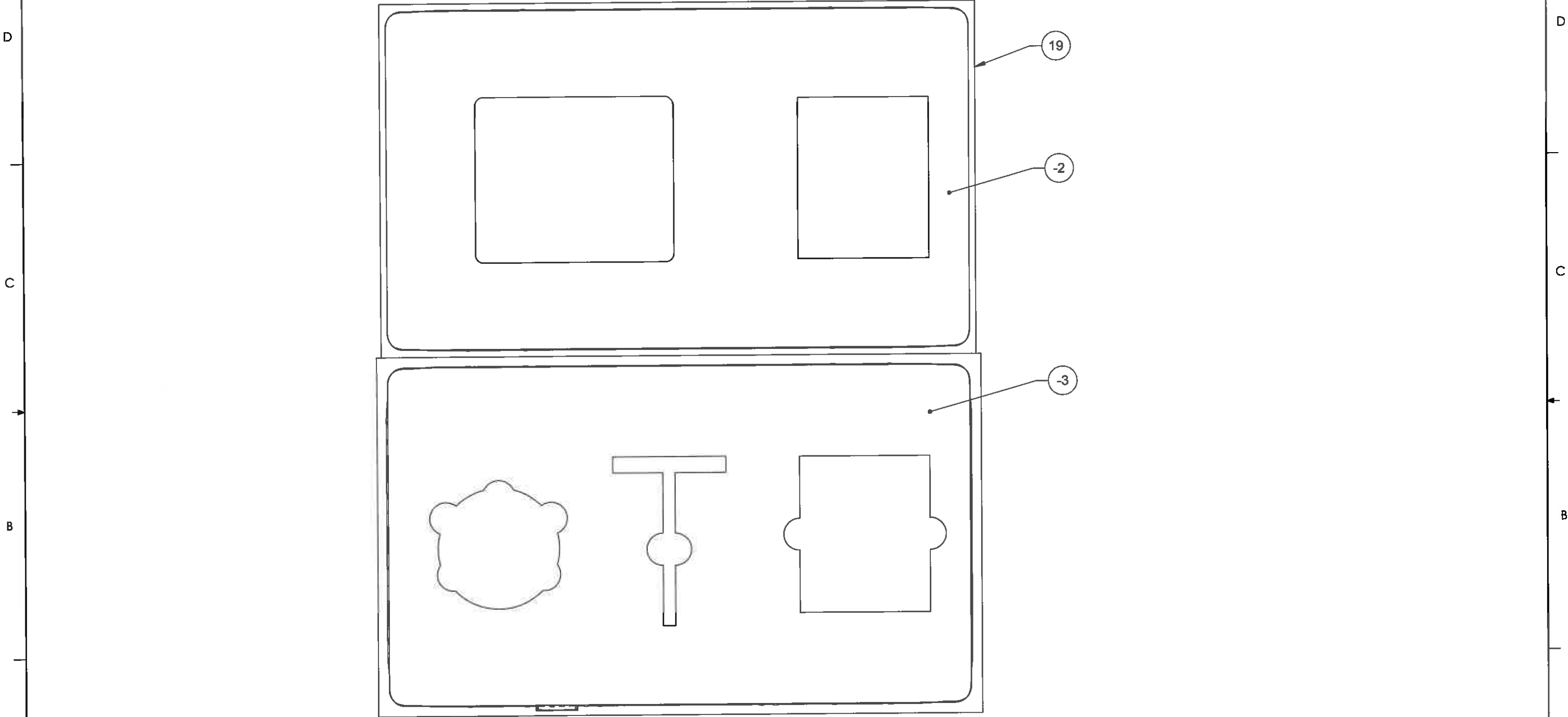
NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: ENGRAVE THE TOOL P/N & S/N ON THE DART PLACARD WHERE INDICATED
- 8) INSTALL THE DART PLACARD ONTO THE TOP OF THE CASE IN AVAILABLE AREA USING ALUMINIUM POP RIVETS
- 9) HOT GLUE THE PLASTIC PLACARD ONTO THE TOP FOAM
- 10) HOT GLUE THE TOP AND BOTTOM FOAM INTO THE CASE

RB 92700-10349-041 SEAL REMOVER SET

A	NEW ISSUE	18-616	VM
REV.	DESCRIPTION	ECN #	BY
DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ML		
CHECKED	ML	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10349-041	SHEET 1 OF 17
APPROVED	ML	TITLE	SCALE
DATE 11/7/2018		SEAL REMOVER SET	NTS
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ITEM #	QTY	PART #	PART TITLE
-2	1	RB 92700-10349-041-2	TOP FOAM
-3	1	RB 92700-10349-041-3	BOTTOM FOAM
19	1	PELICAN #APP-1485-E	PELICAN CASE 1485

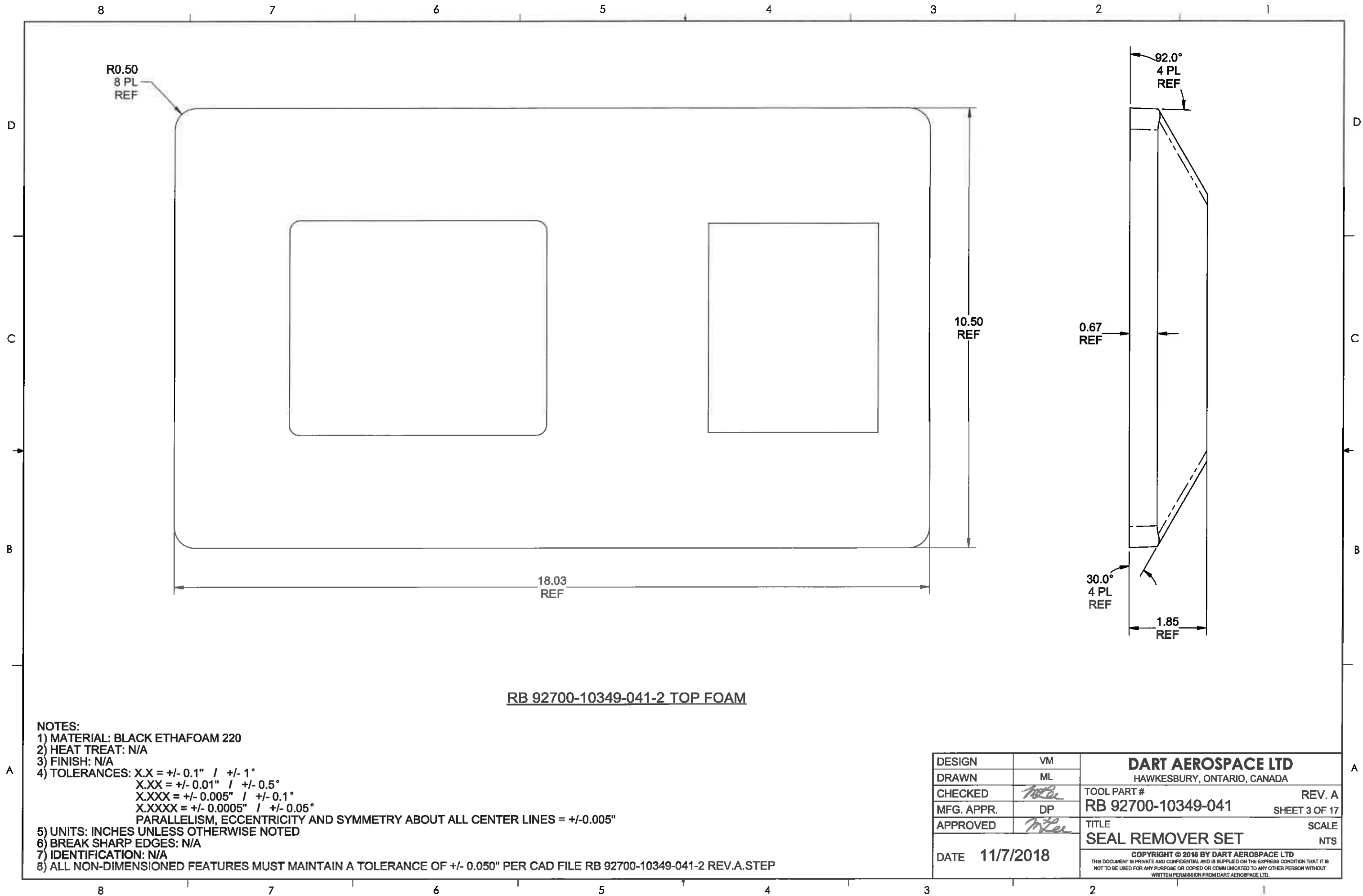


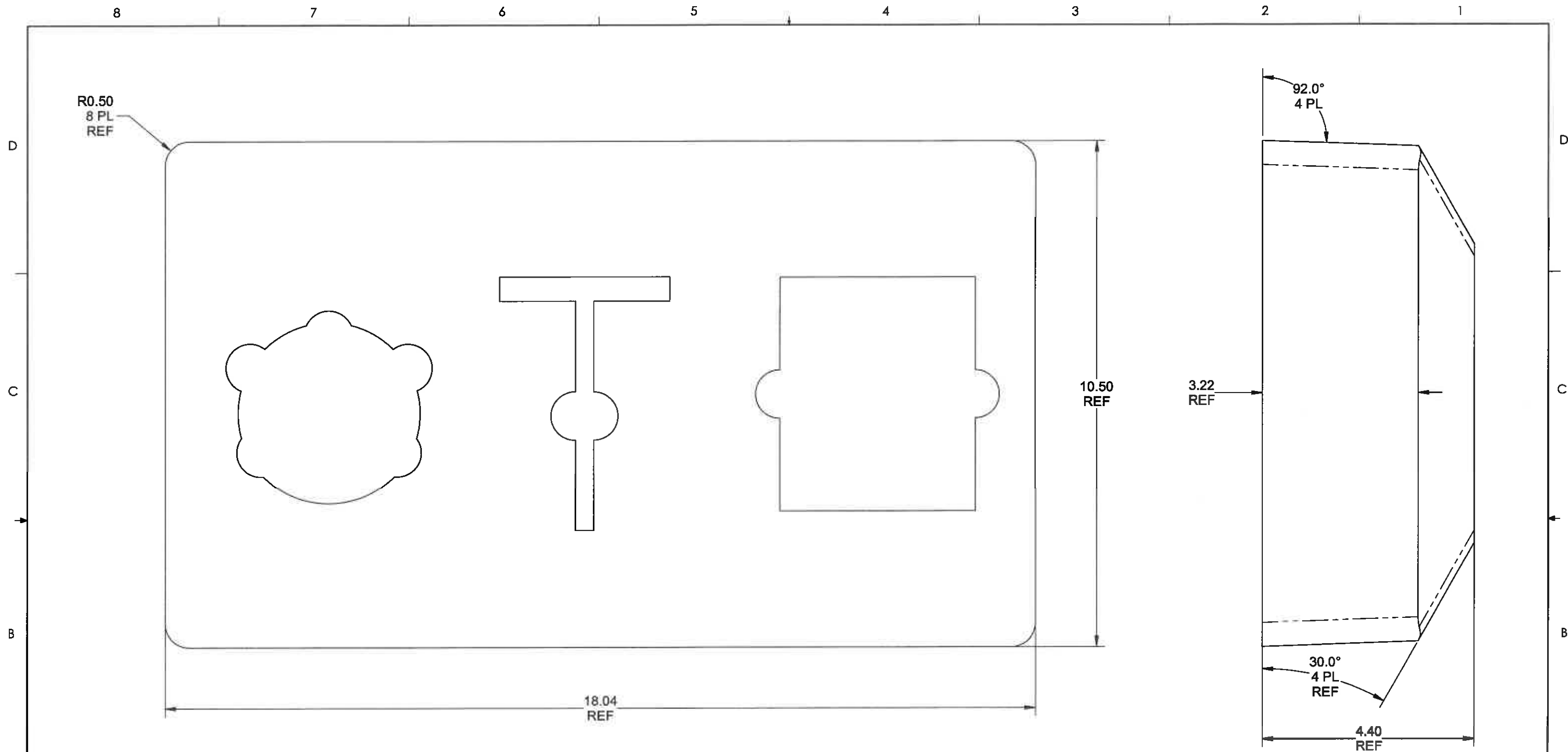
NOTES:

- 1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: N/A
7) IDENTIFICATION: N/A

RB 92700-10349-041-1 PACKAGING ASSY

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ML		
CHECKED	<i>ML</i>	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10349-041	SHEET 2 OF 17
APPROVED	<i>ML</i>	TITLE	SCALE
DATE 11/7/2018		SEAL REMOVER SET	NTS
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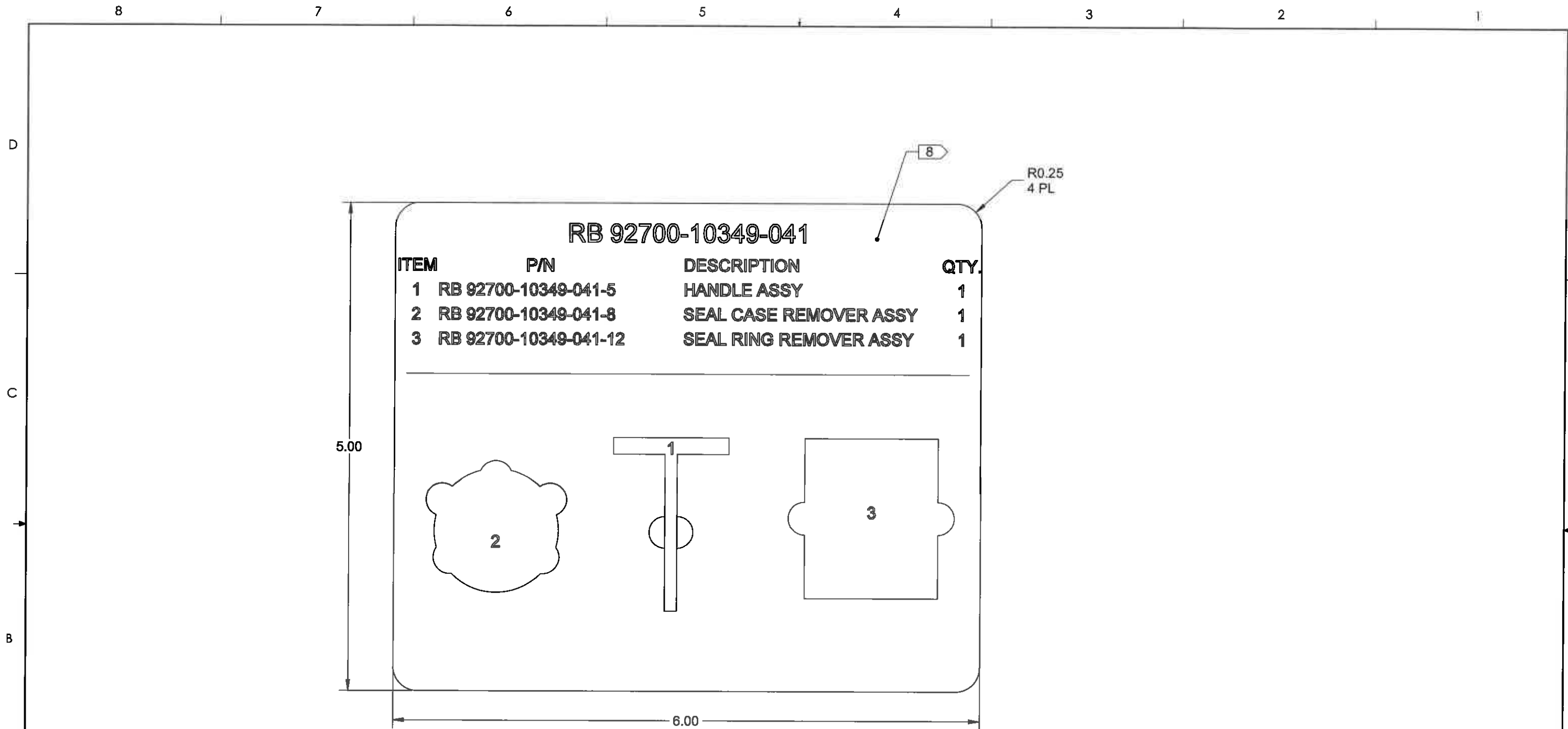


RB 92700-10349-041-3 BOTTOM FOAM

NOTES:

- 1) MATERIAL: BLACK ETHAFOAM 220
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = $\pm 0.1"$ / $\pm 1^\circ$
X.XX = $\pm 0.01"$ / $\pm 0.5^\circ$
X.XXX = $\pm 0.005"$ / $\pm 0.1^\circ$
X.XXXX = $\pm 0.0005"$ / $\pm 0.05^\circ$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A
- 8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF $\pm 0.050"$ PER CAD FILE RB 92700-10349-041-3 REV.A.STEP

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ML		
CHECKED	<i>ML</i>	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10349-041	SHEET 4 OF 17
APPROVED	<i>ML</i>	TITLE	SCALE
DATE 11/7/2018		SEAL REMOVER SET	NTS
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RB 92700-10349-041-4 POSITION PLACARD

NOTES:

1) MATERIAL: MULTI-CRAFT PLASTICS # LM922402 OR EQUIVALENT

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) BREAK SHARP EDGES: 0.005" TO 0.010"

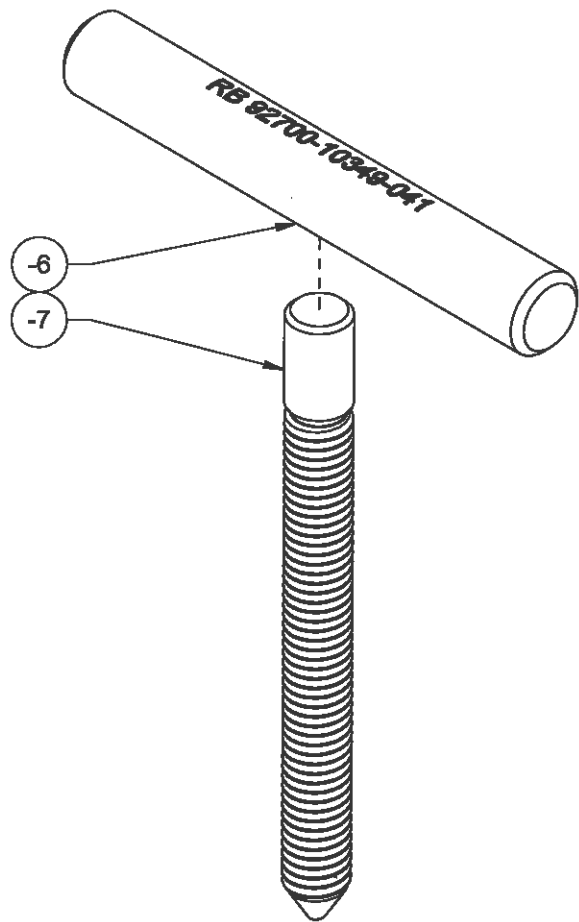
7) IDENTIFICATION: N/A

8) BLACK BACKGROUND WITH WHITE LETTERS AND LINES

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ML		
CHECKED	<i>ML</i>	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10349-041	SHEET 5 OF 17
APPROVED	<i>ML</i>	TITLE	SCALE
DATE 11/7/2018		SEAL REMOVER SET	NTS
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ITEM #	QTY	PART #	PART TITLE
-6	1	RB 92700-10349-041-6	HANDLE
-7	1	RB 92700-10349-041-7	ROD

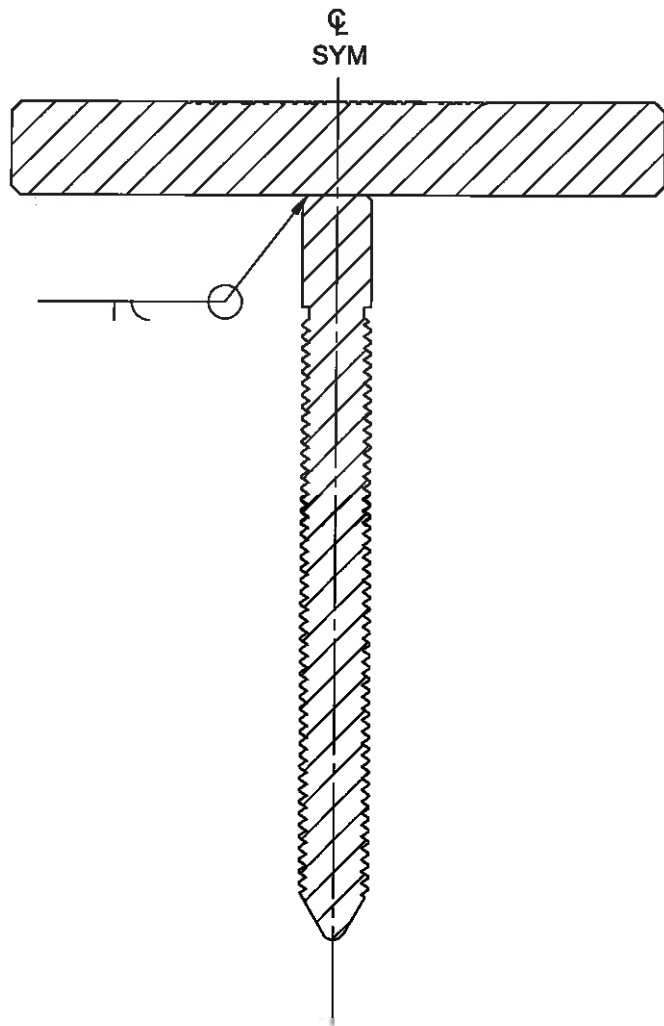
D



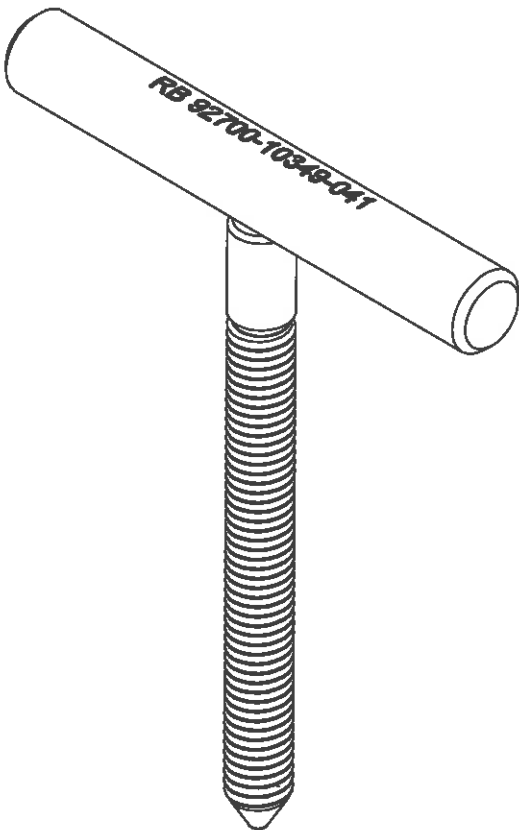
C

B

A



RB 92700-10349-041-5 HANDLE ASSY



D

C

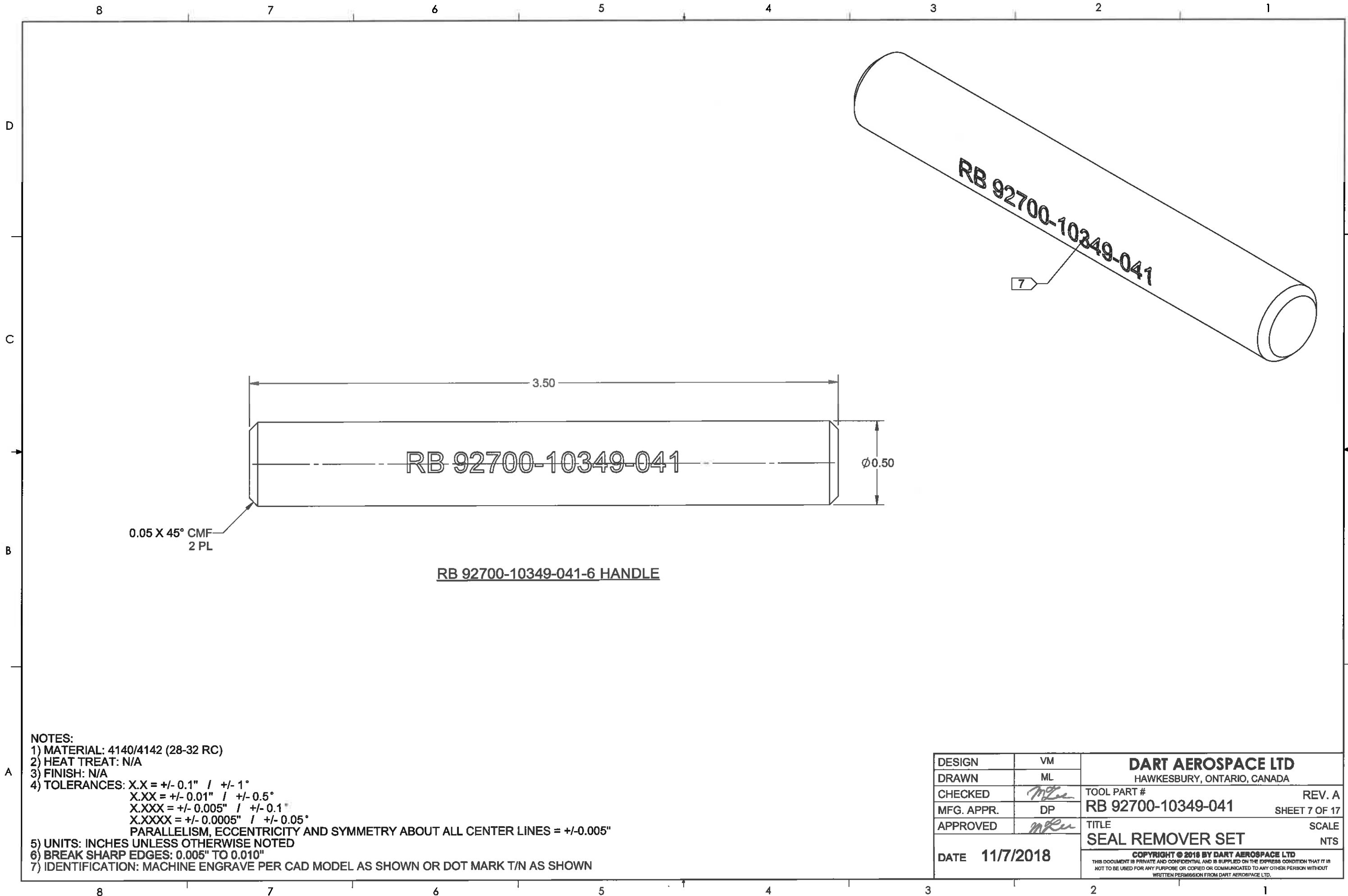
B

A

NOTES:

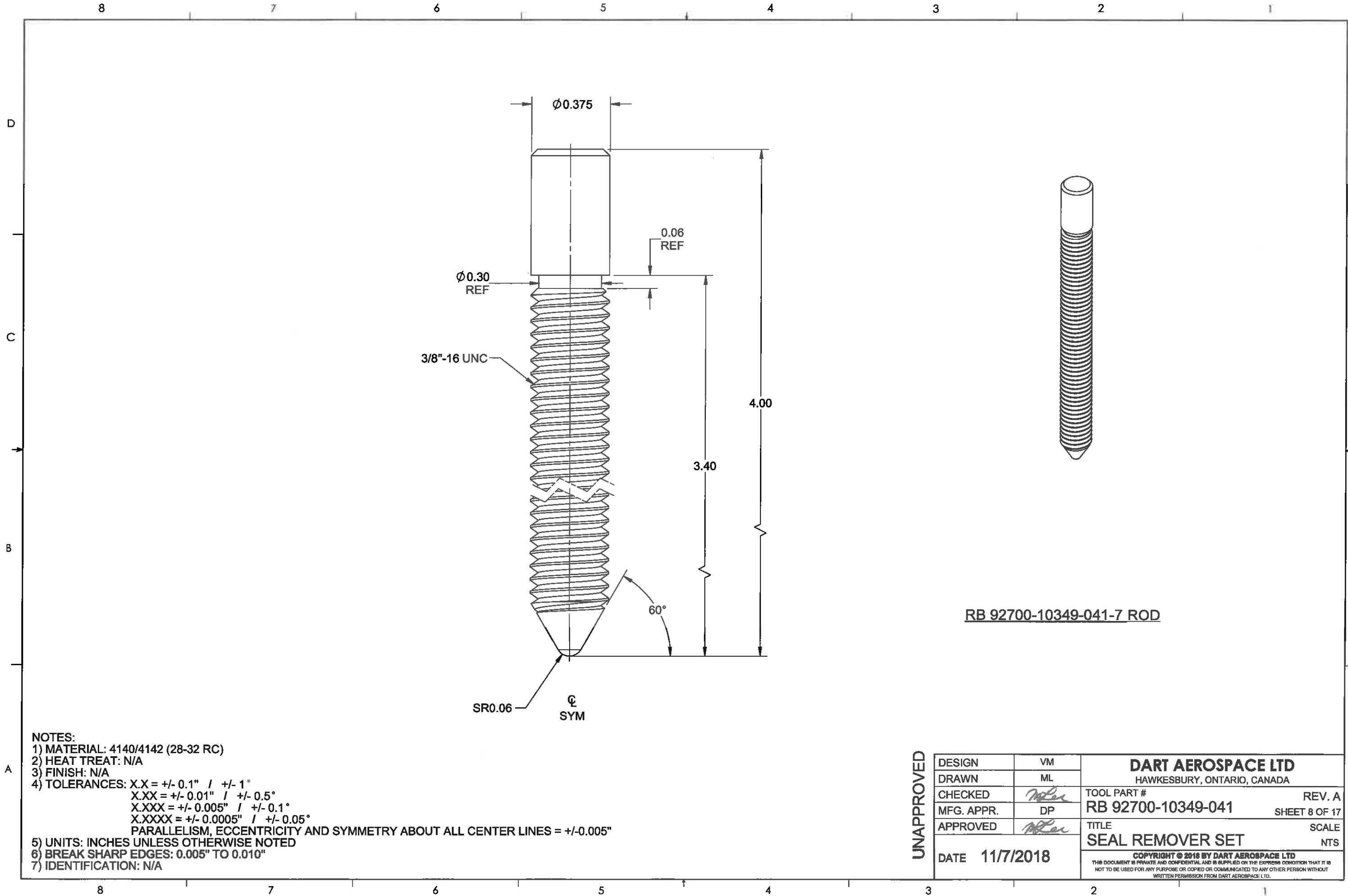
- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ML		
CHECKED	<i>ML</i>	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10349-041	SHEET 6 OF 17
APPROVED	<i>ML</i>	TITLE	SCALE
DATE 11/7/2018		SEAL REMOVER SET	NTS
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NOTES:
1) MATERIAL: 4140/4142 (28-32 RC)
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
 X.XX = +/- 0.01" / +/- 0.5°
 X.XXX = +/- 0.005" / +/- 0.1°
 X.XXXX = +/- 0.0005" / +/- 0.05°
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: 0.005" TO 0.010"
7) IDENTIFICATION: MACHINE ENGRAVE PER CAD MODEL AS SHOWN OR DOT MARK T/N AS SHOWN

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ML		
CHECKED	<i>ML</i>	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10349-041	SHEET 7 OF 17
APPROVED	<i>ML</i>	TITLE	SCALE
DATE 11/7/2018		SEAL REMOVER SET	NTS
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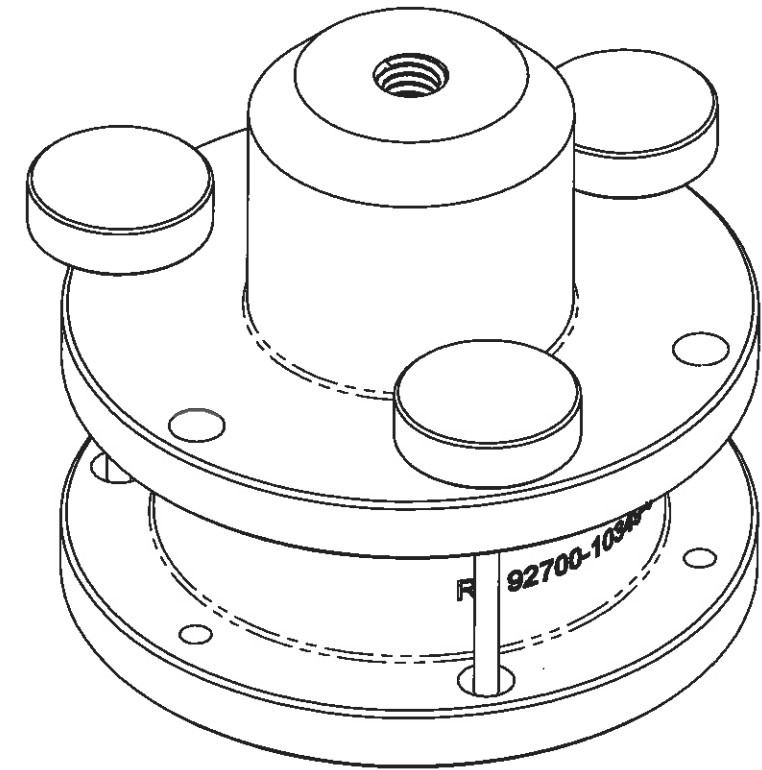
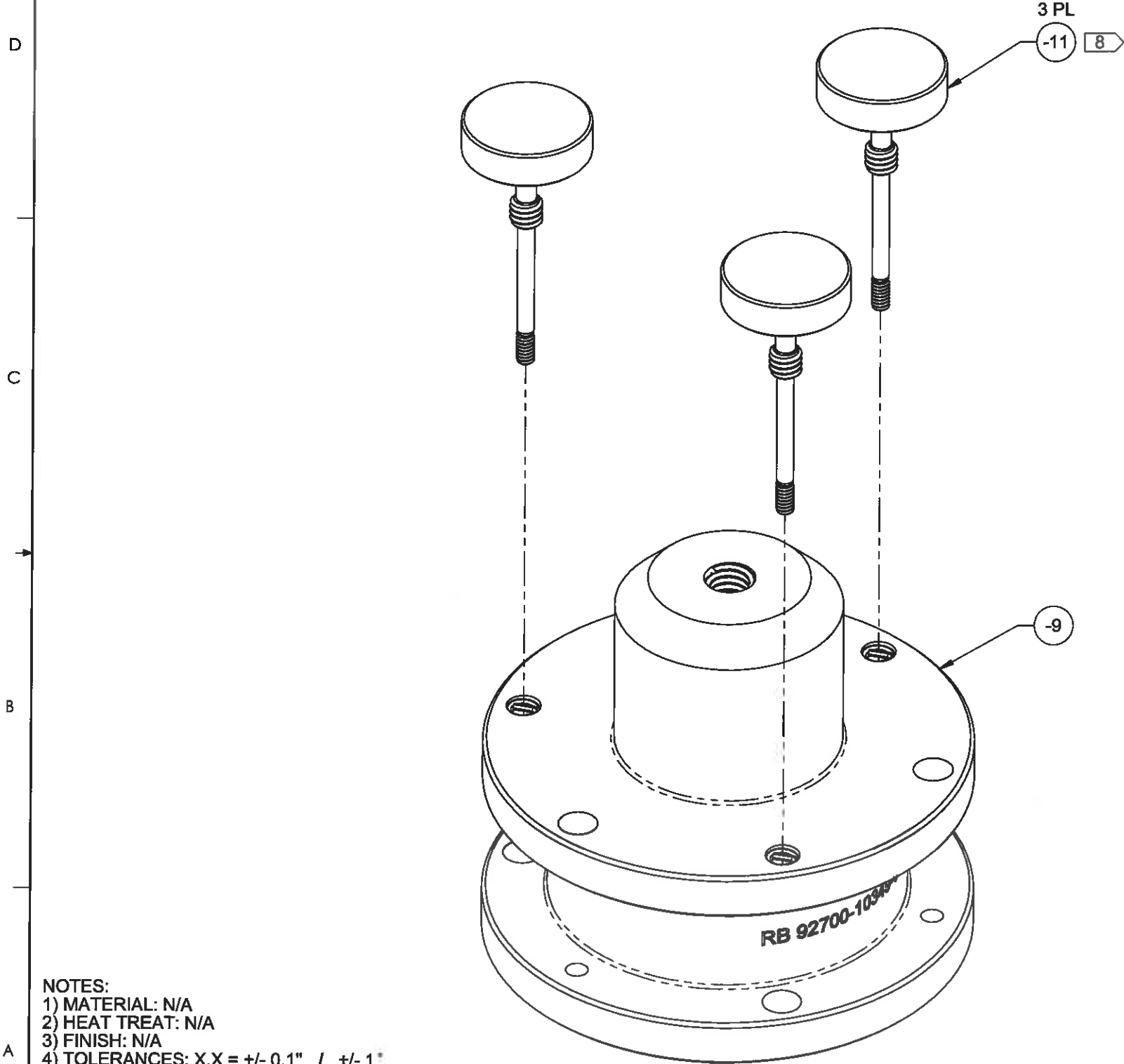


NOTES:
1) MATERIAL: 4140/4142 (28-32 RC)
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: 0.005" TO 0.010"
7) IDENTIFICATION: N/A

UNAPPROVED

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ML		
CHECKED	<i>ML</i>	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10349-041	SHEET 8 OF 17
APPROVED	<i>ML</i>	TITLE	SCALE
DATE 11/7/2018		SEAL REMOVER SET	NTS
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ITEM #	QTY	PART #	PART TITLE
-9	1	RB 92700-10349-041-9	SEAL CASE REMOVER SUB ASSY
-11	3	RB 92700-10349-041-11	SCREW

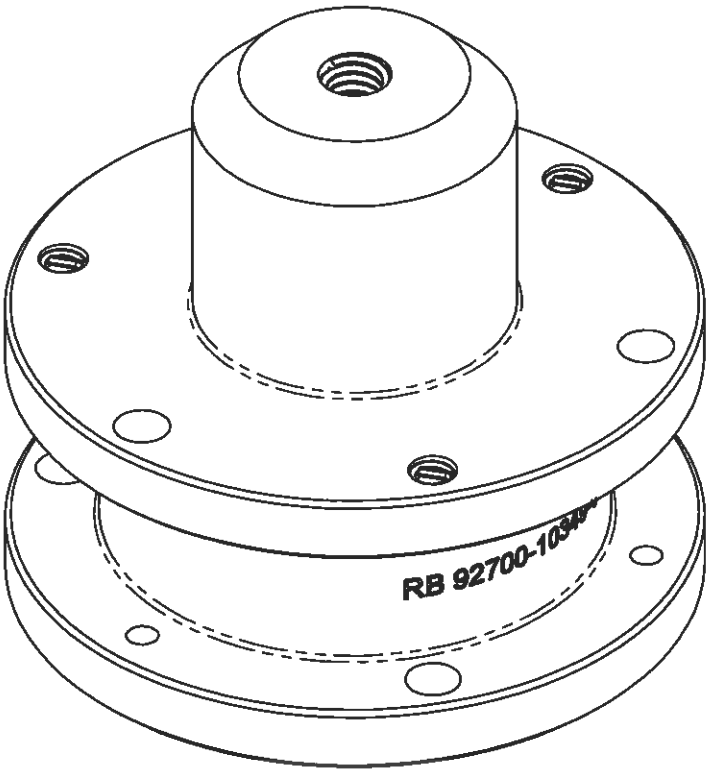
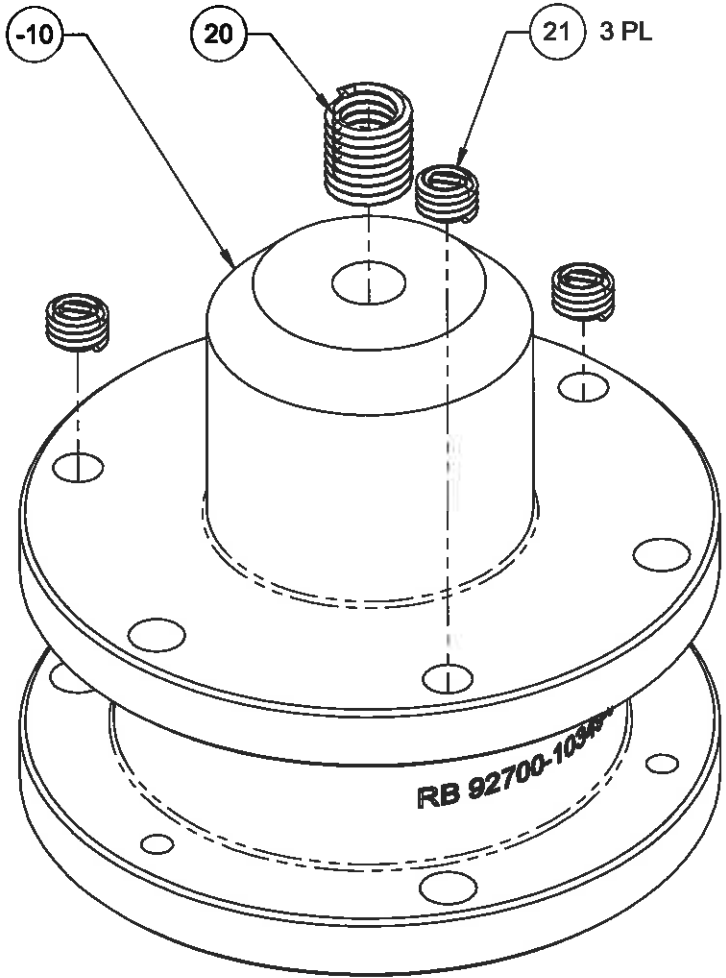


RB 92700-10349-041-8 SEAL CASE REMOVER ASSY

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = $\pm 0.1"$ / $\pm 1^\circ$
X.XX = $\pm 0.01"$ / $\pm 0.5^\circ$
X.XXX = $\pm 0.005"$ / $\pm 0.1^\circ$
X.XXXX = $\pm 0.0005"$ / $\pm 0.05^\circ$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: N/A
 - 7) IDENTIFICATION: N/A
 - 8) INSTALL ITEM -11 UNTIL THREADS ARE FULLY ENGAGED INTO -9

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ML		
CHECKED	<i>ML</i>	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10349-041	SHEET 9 OF 17
APPROVED	<i>ML</i>	TITLE	SCALE
DATE 11/7/2018		SEAL REMOVER SET	NTS
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ITEM #	QTY	PART #	PART TITLE
-10	1	RB 92700-10349-041-10	SEAL CASE REMOVER
20	1	McMaster#91732A214 OR EQUIV	SS HELICAL INSERT 3/8"-16 x .562" LG.
21	3	McMaster#91732A368 OR EQUIV	SS HELICAL INSERT 1/4"-20 x 1/4" LG.

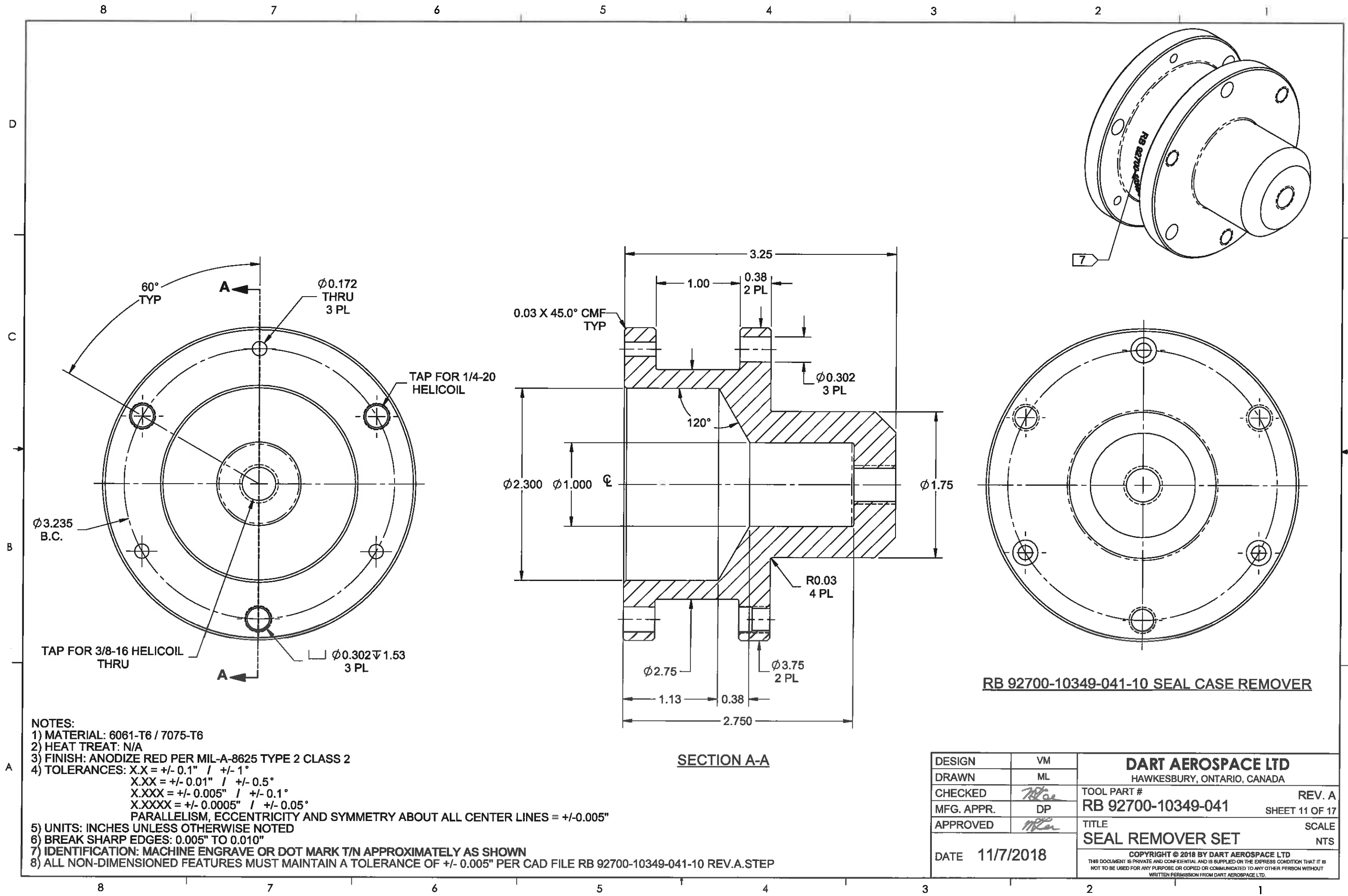


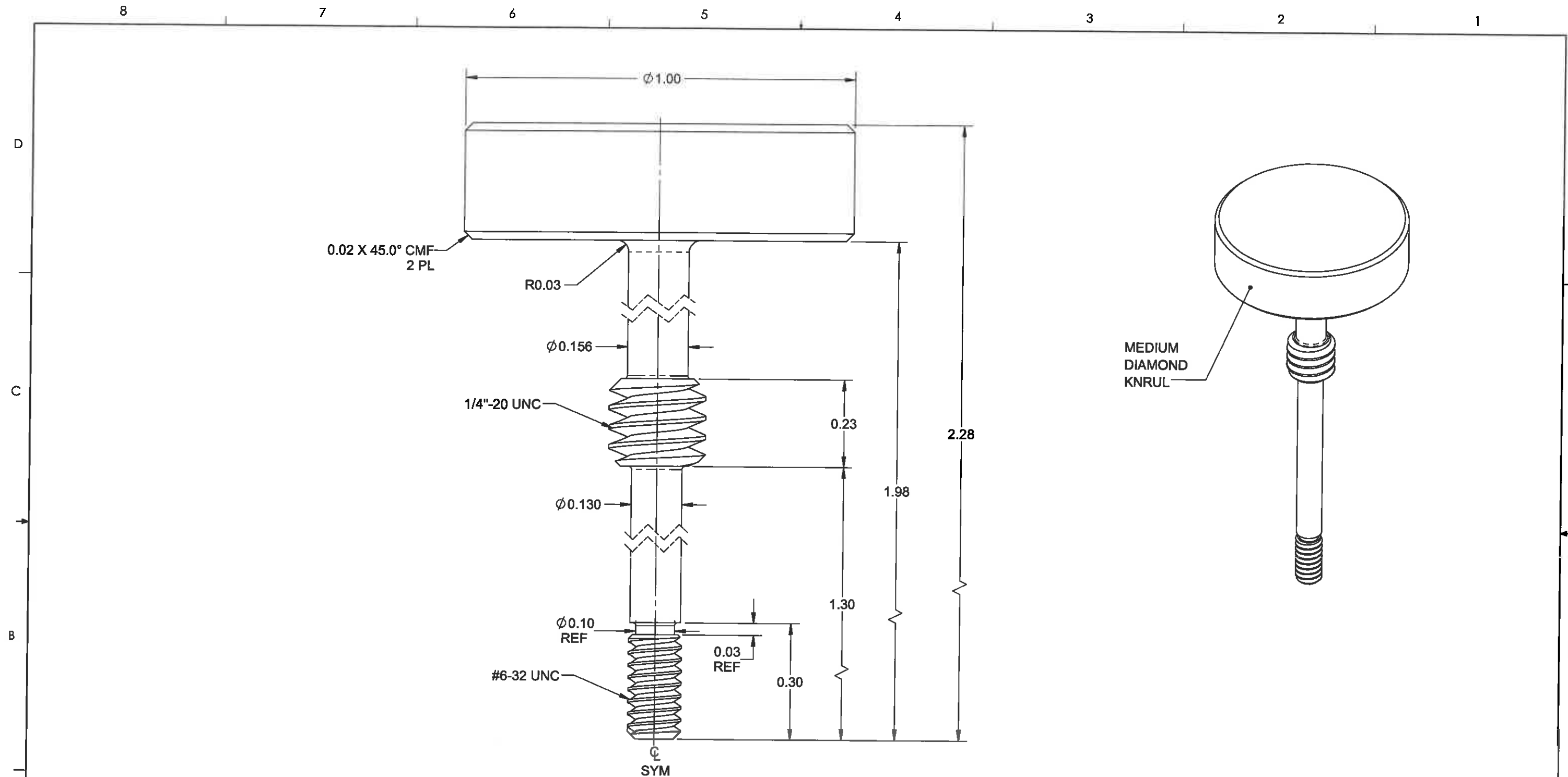
RB 92700-10349-041-9 SEAL CASE REMOVER SUB ASSY

NOTES:

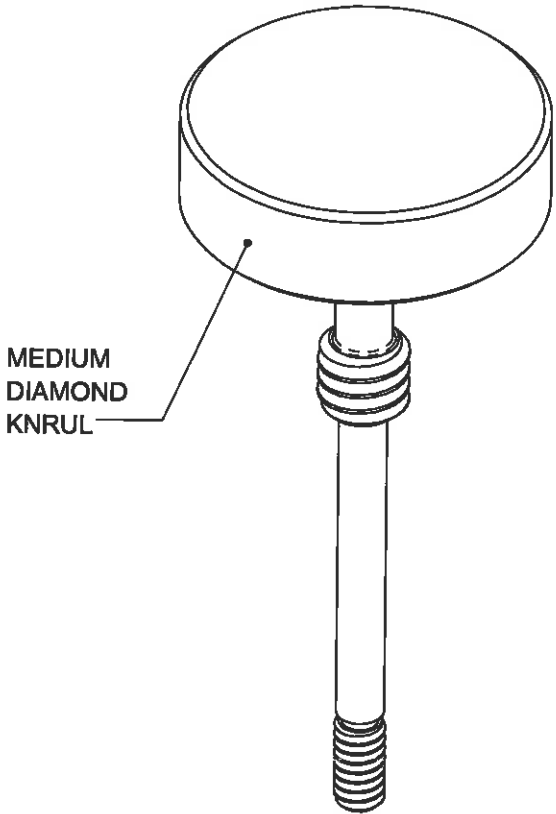
- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ML		
CHECKED	<i>ML</i>	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10349-041	SHEET 10 OF 17
APPROVED	<i>ML</i>	TITLE	SCALE
DATE 11/7/2018		SEAL REMOVER SET	NTS
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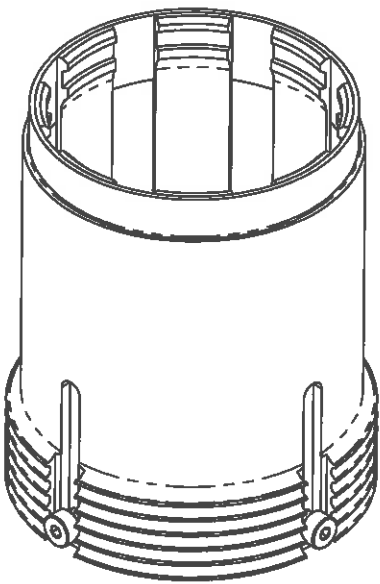
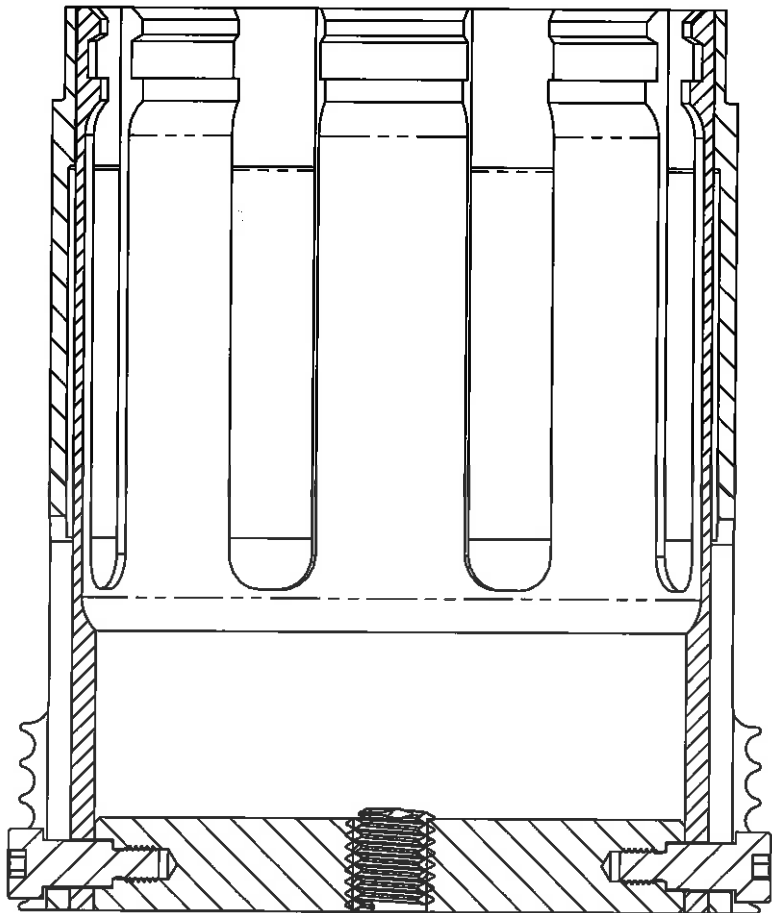
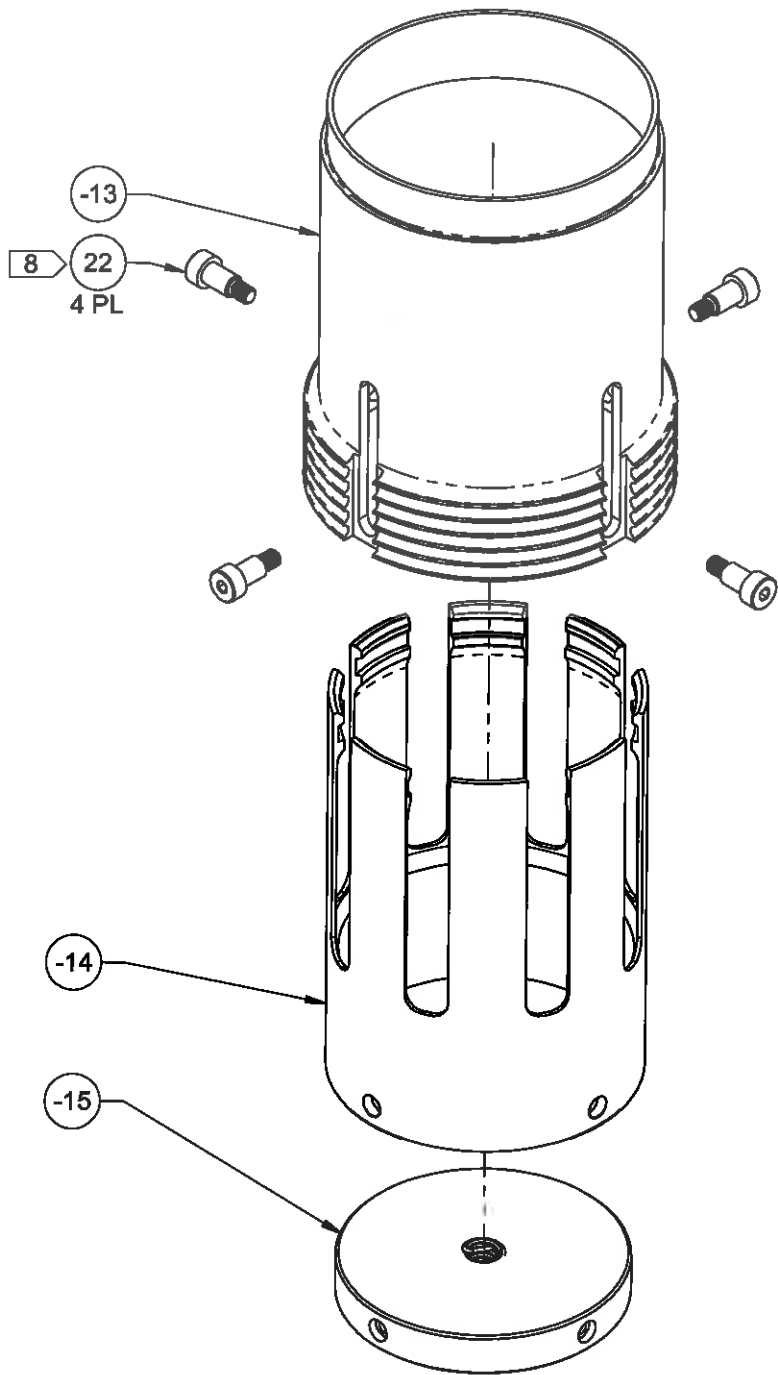
RB 92700-10349-041-11 SCREW



- NOTES:
- 1) MATERIAL: 303/304/316 STAINLESS STEEL
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: 0.005" TO 0.010"
 - 7) IDENTIFICATION: N/A

DESIGN	VM	DART AEROSPACE LTD	
DRAWN	ML	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>ML</i>	TOOL PART #	REV. A
	DP	RB 92700-10349-041	SHEET 12 OF 17
APPROVED	<i>ML</i>	TITLE	SCALE
DATE 11/7/2018		SEAL REMOVER SET	NTS
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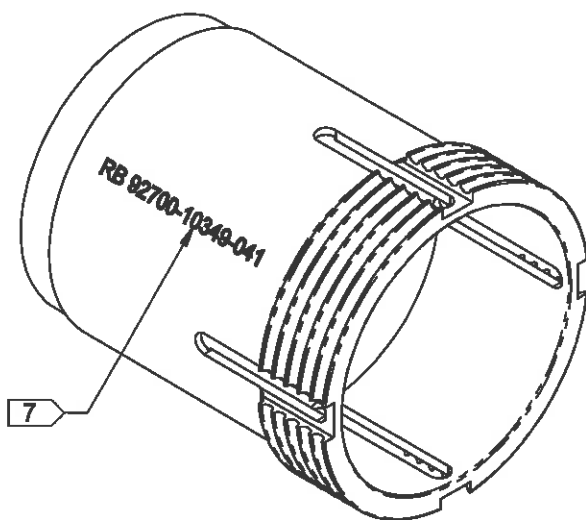
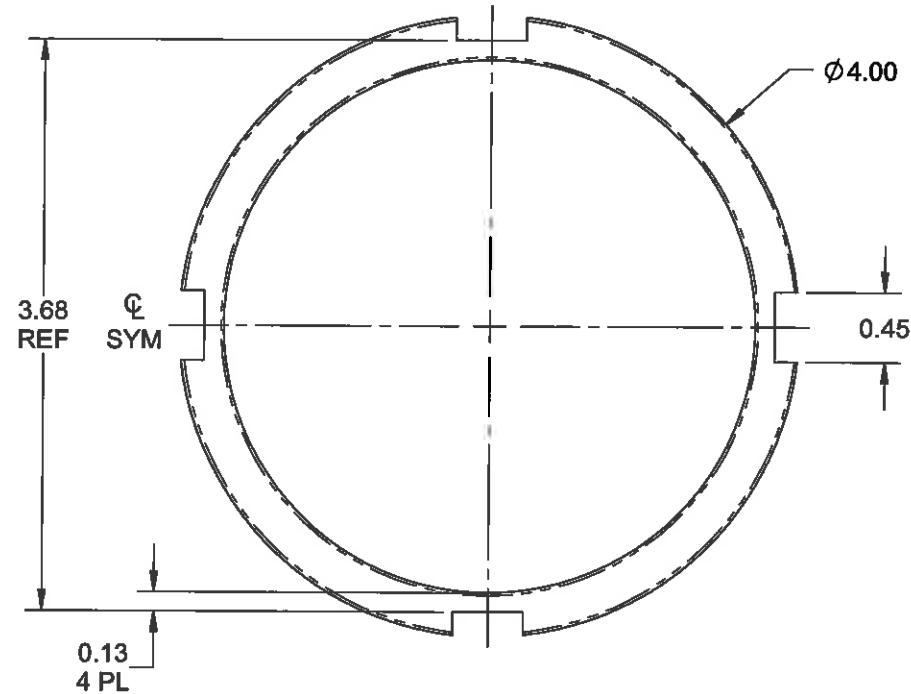
ITEM #	QTY	PART #	PART TITLE
-13	1	RB 92700-10349-041-13	SEAL RING REMOVER SLEEVE
-14	1	RB 92700-10349-041-14	SEAL RING REMOVER
-15	1	RB 92700-10349-041-15	PUCK ASSY
22	4	McMaster#93996A842	SHOULDER SCREW 1/4" DIAM. X 3/8" LENGTH X #10-32 THREAD



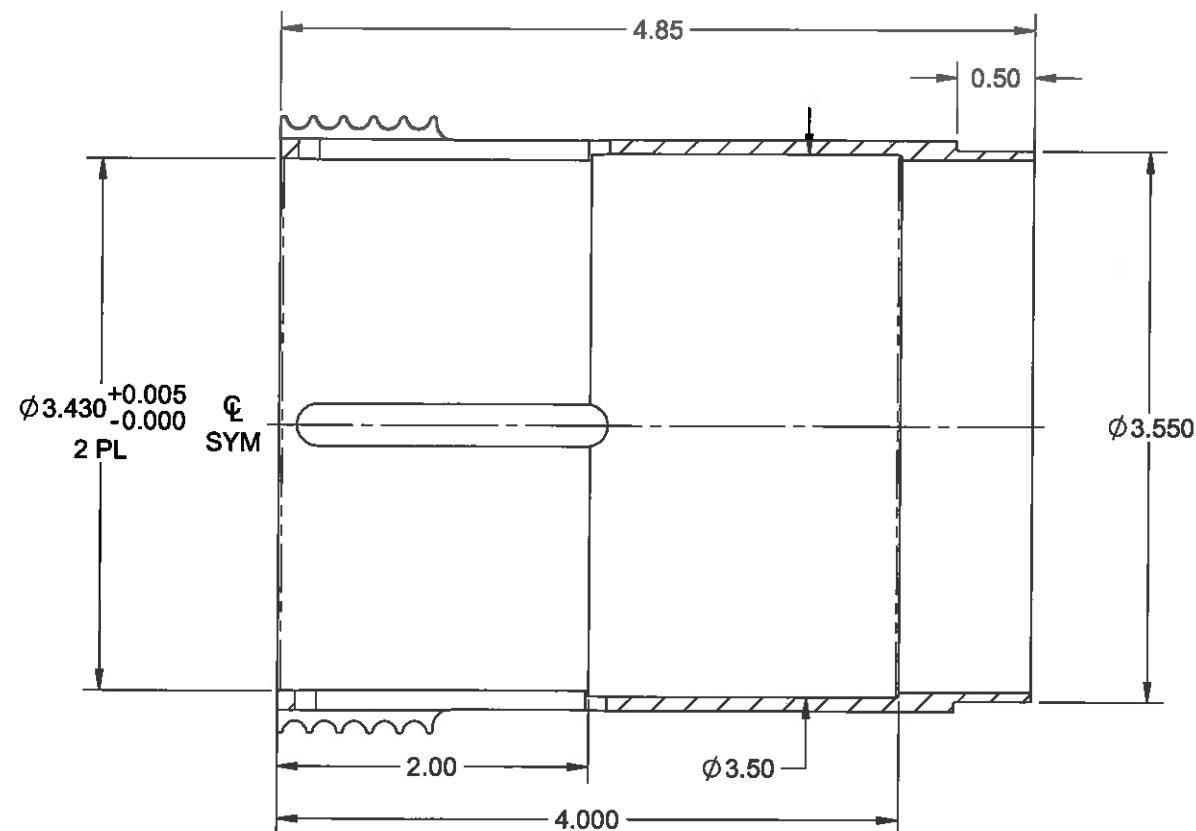
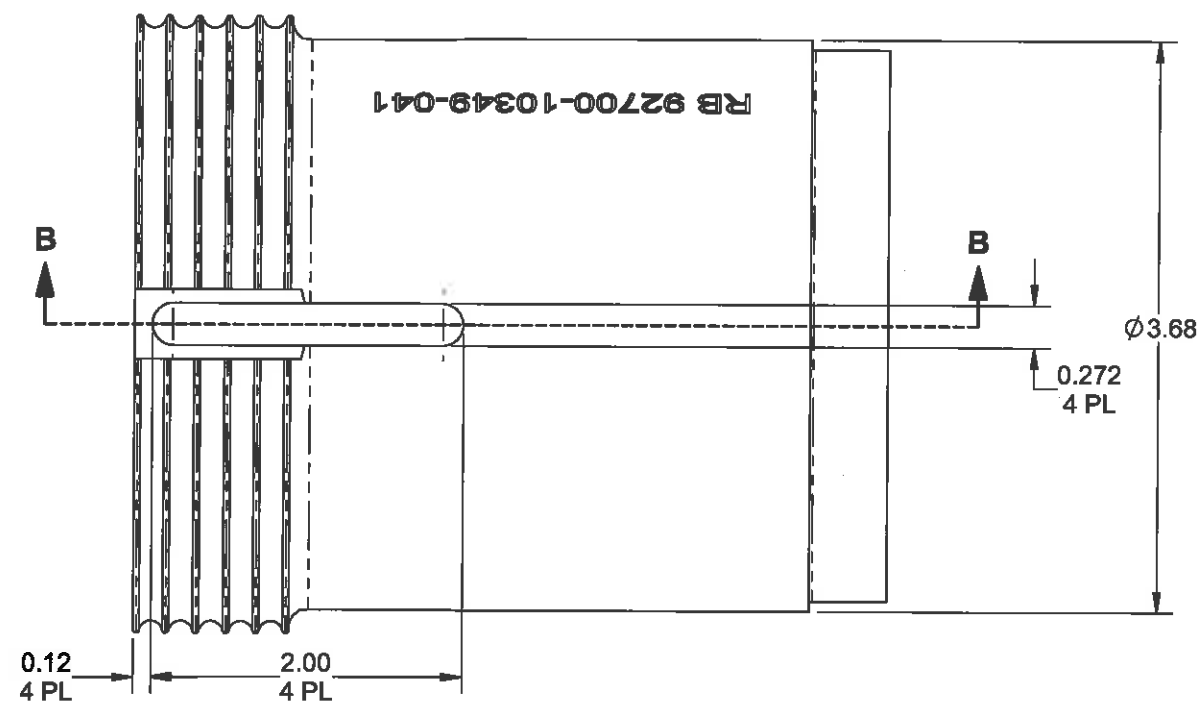
RB 92700-10349-041-12 SEAL RING REMOVER ASSY

NOTES:
 1) MATERIAL: N/A
 2) HEAT TREAT: N/A
 3) FINISH: N/A
 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
 X.XX = +/- 0.01" / +/- 0.5°
 X.XXX = +/- 0.005" / +/- 0.1°
 X.XXXX = +/- 0.0005" / +/- 0.05°
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 6) BREAK SHARP EDGES: N/A
 7) IDENTIFICATION: N/A
 8) ASSEMBLE AS SHOWN, TORQUE ITEM 22 12-15 IN-LBS

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ML		
CHECKED	<i>ML</i>	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10349-041	SHEET 13 OF 17
APPROVED	<i>ML</i>	TITLE	SCALE
DATE 11/7/2018		SEAL REMOVER SET	NTS
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RB 92700-10349-041-13 SEAL RING REMOVER SLEEVE

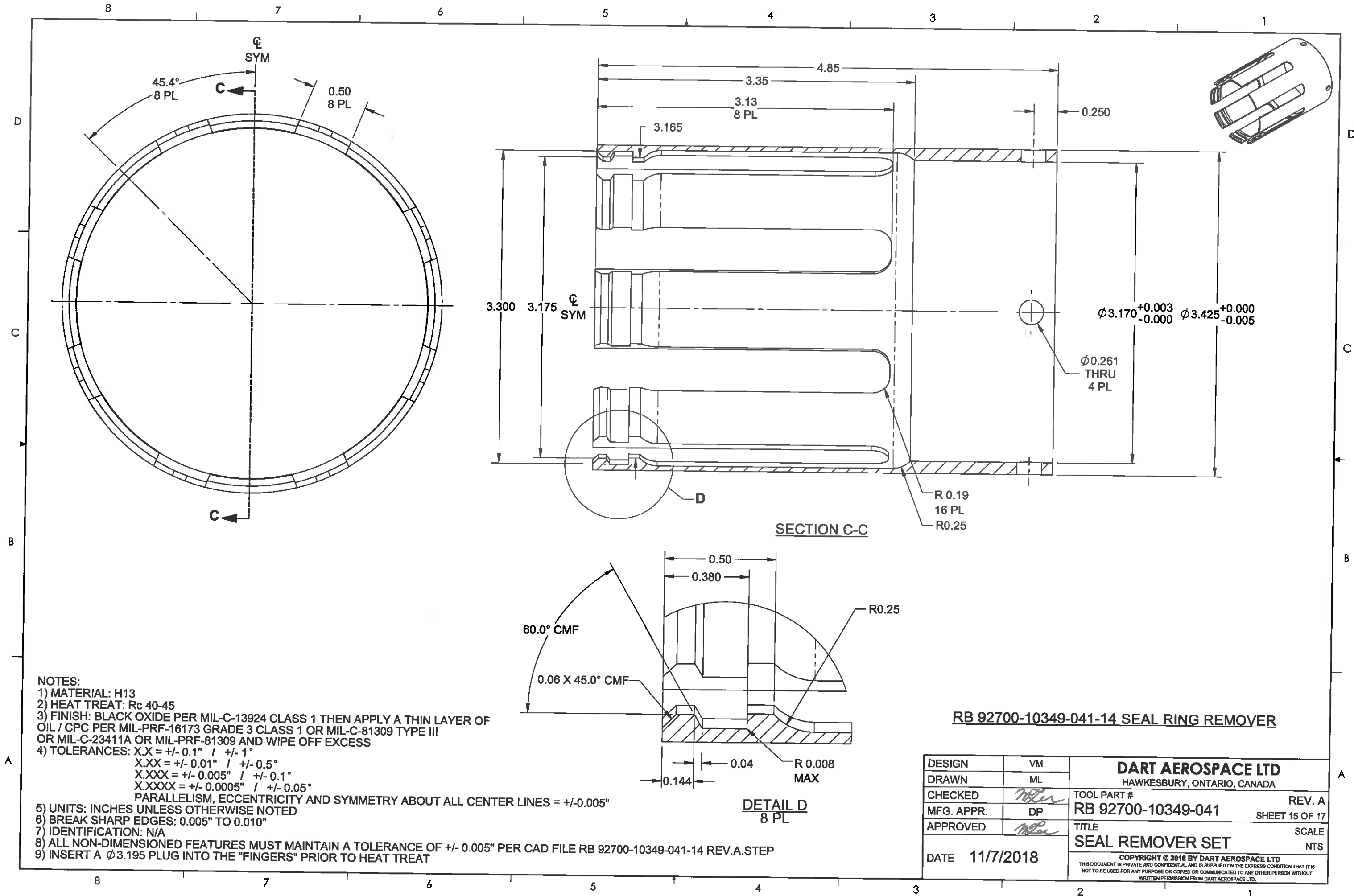


SECTION B-B

NOTES:

- 1) MATERIAL: 6061-T6 / 7075-T6
- 2) HEAT TREAT: N/A
- 3) FINISH: ANODIZE RED PER MIL-A-8625 TYPE 2 CLASS 2
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: 0.005" TO 0.010"
- 7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK T/N APPROXIMATELY AS SHOWN
- 8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.005" PER CAD FILE RB 92700-10349-041-13 REV.A.STEP

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ML		
CHECKED	<i>[Signature]</i>	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10349-041	SHEET 14 OF 17
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DATE 11/7/2018		SEAL REMOVER SET	NTS
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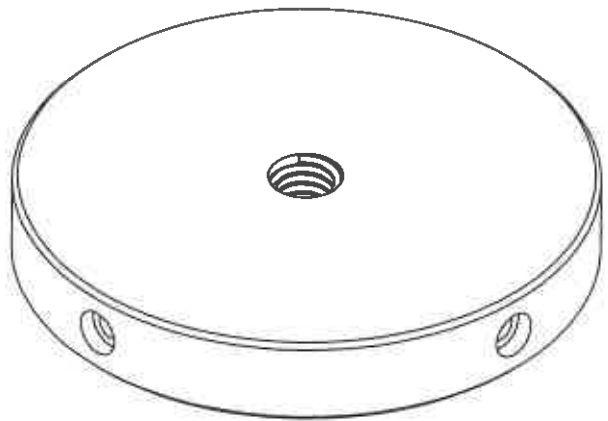
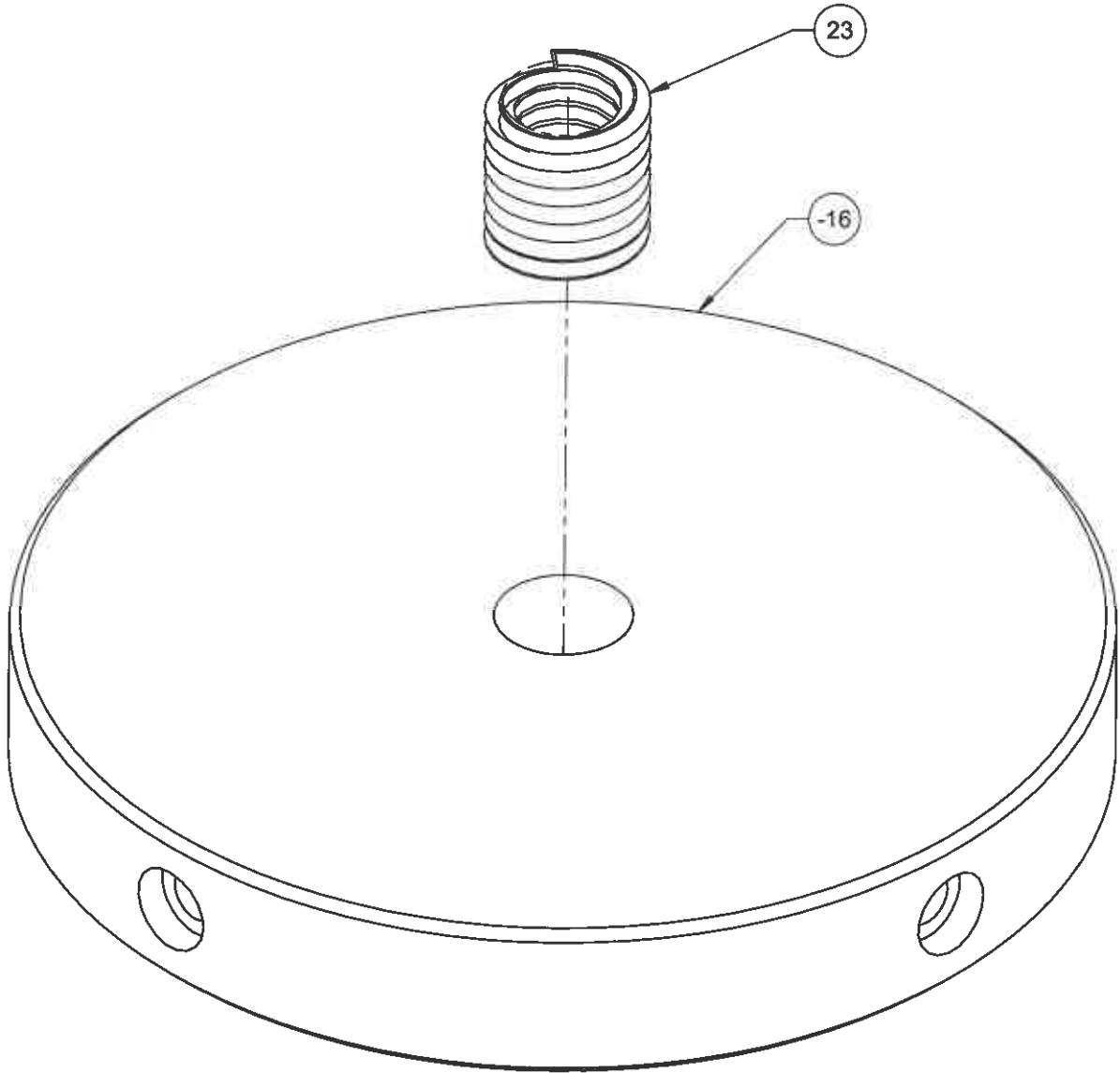
NOTES:

- 1) MATERIAL: H13
- 2) HEAT TREAT: Rc 40-45
- 3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: 0.005" TO 0.010"
- 7) IDENTIFICATION: N/A
- 8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.005" PER CAD FILE RB 92700-10349-041-14 REV.A.STEP
- 9) INSERT A Ø3.195 PLUG INTO THE "FINGERS" PRIOR TO HEAT TREAT

RB 92700-10349-041-14 SEAL RING REMOVER

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ML		
CHECKED	<i>ML</i>	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10349-041	SHEET 15 OF 17
APPROVED	<i>ML</i>	TITLE	SCALE
DATE 11/7/2018		SEAL REMOVER SET	NTS
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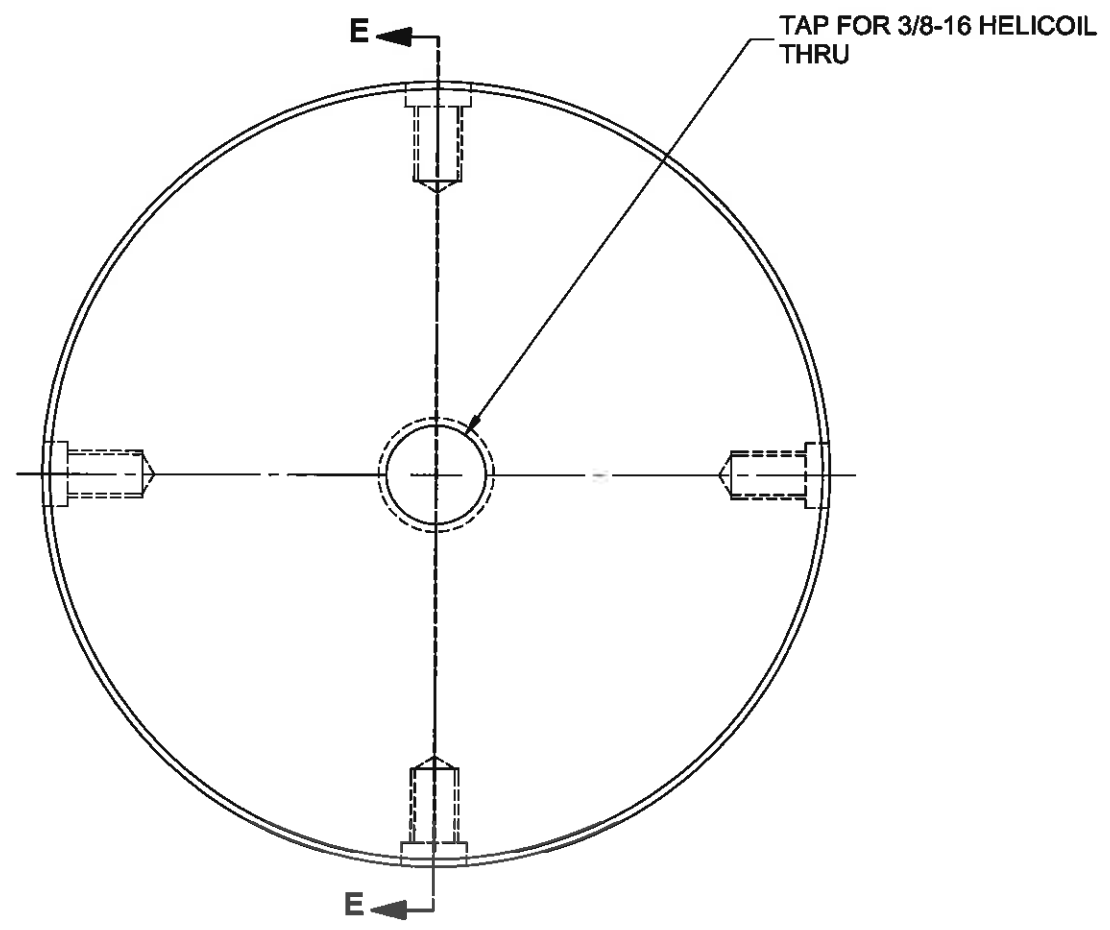
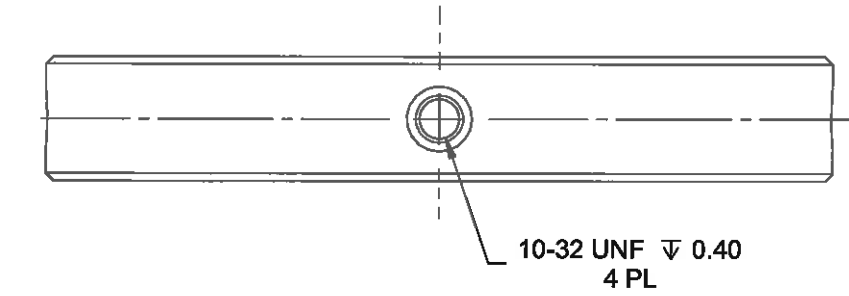
ITEM #	QTY	PART #	PART TITLE
-16	1	RB 92700-10349-041-16	PUCK
23	1	McMaster#91732A214 OR EQUIV	SS HELICAL INSERT 3/8"-16 x .562" LG.



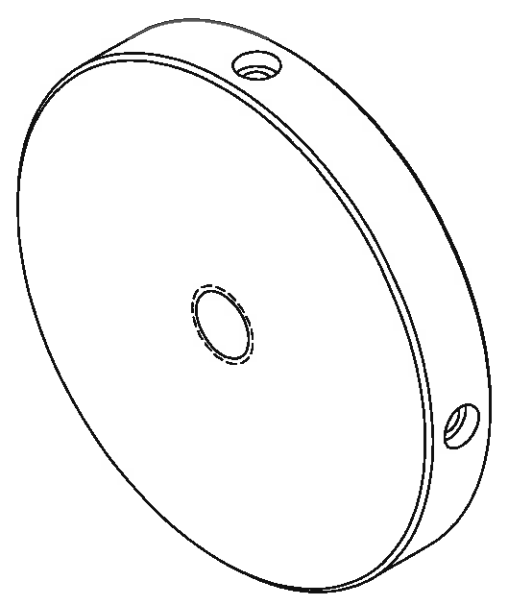
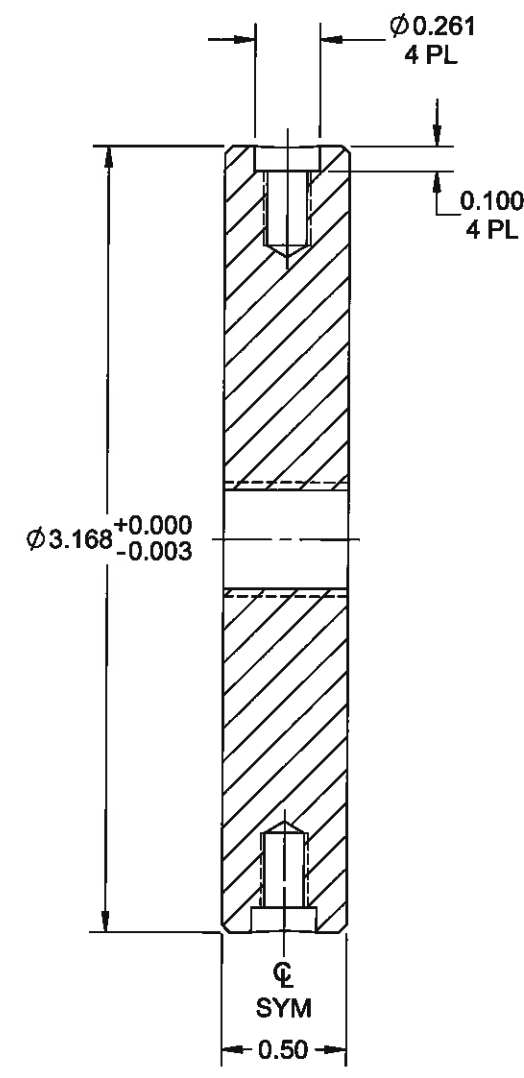
RB 92700-10349-041-15 PUCK ASSY

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: N/A
 - 7) IDENTIFICATION: N/A

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ML		
CHECKED	<i>[Signature]</i>	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10349-041	SHEET 16 OF 17
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DATE 11/7/2018		SEAL REMOVER SET	NTS
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RB 92700-10349-041-16 PUCK



NOTES:
 1) MATERIAL: 6061-T6 / 7075-T6
 2) HEAT TREAT: N/A
 3) FINISH: ANODIZE RED PER MIL-A-8625 TYPE 2 CLASS 2
 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
 X.XX = +/- 0.01" / +/- 0.5°
 X.XXX = +/- 0.005" / +/- 0.1°
 X.XXXX = +/- 0.0005" / +/- 0.05°
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 6) BREAK SHARP EDGES: 0.005" TO 0.010"
 7) IDENTIFICATION: N/A

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ML		
CHECKED	<i>[Signature]</i>	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10349-041	SHEET 17 OF 17
APPROVED	<i>[Signature]</i>	TITLE	SCALE
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